Declaration of Conformity

REPORT NUMBER: 311113-1



DANISH TECHNOLOGICAL INSTITUTE

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Page 1 of 1 Init.: ALSN/UHI Order no.: 311113-1 Appendices: 1

| Assignor: | Uponor Infra AB Industrivägen 11 SE-51332 |
|----------------|--|
| Subject: | Review and declaration of conformity of FEM-calculations for Holding Tank 5m ³ . |
| Documentation: | The assignor has sent calculations for review on 2025-03-07. Document name: "Holding Tank 5m3". |
| Method: | EN 12566-1:2016: Small wastewater treatment systems for up to 50 PT – PART 1: Prefabricated septic tanks. EN 12566-3:2016: Small wastewater treatment systems for up to 50 PT – PART 3: Packaged and/or site assembled domestic wastewater treatment plants. |
| Result: | The calculation conforms to the calculation method described in the standard above. |
| Remarks: | The calculation was reviewed between the 2025-03-18 and 2025-03-19 without comments from DTI. |
| Terms: | This analysis was conducted accredited in accordance with international requirements (ISO/IEC 17025:2017) and in accordance with the General Terms and Conditions of Danish Technological Institute. The test results solely apply to the tested item. This analysis report/test report may be quoted in extract only if Danish Technological Institute has granted its written consent. |
| Place: | 2025-03-25, Danish Technological Institute, Building and Construction, Aarhus |
| Signature: | This document is only valid with a digital signature from Danish Technological Institute. The date of issue appears from the digital signature. Approved and signed by: |

Performed by: Allan Nielsen Specialist **Co-reader:** Ulrik Hindsberger Centre Project Manager



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The general conditions pertaining to assignments accepted by Danish Technological Institute shall apply in full to the technical testing or calibration at Danish Technological Institute and to the completion of test reports or calibration certificates within the relevant field.

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DANAK is the national accreditation body in Denmark in compliance with EU regulation No. 765/2008.

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The use of the accreditation mark on test reports and calibration certificates or reference to accreditation, documents that the service is provided as an accredited service under the company's DANAK accreditation according to EN ISO IEC 17025.

Construction Product Regulation:

In accordance with Regulation (EU) No. 305/2011 of the European Parliament and of the Council, the Construction Products Regulation (CPR), the test was conducted for the purpose of the assessment of the performance under AVCP System 3 as described in Regulation (EU) No. 568/2014 and in compliance with all applicable provisions of the CPR. The Danish Technological Institute is a notified body in accordance with CPR Article 48.

January 2021



Holding Tank 5m3

FEM ANALYSIS FOR LOAD BEARING CAPACITY ZHANG, JOHN

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1. Introduction

According to EN 12566-1:2016 5.1.1, for buried installation, the load bearing capacity of the septic tank shall be established:

- Either by calculation with the knowledge of basic data for material and loads.
- Or by test directly on the tank of the unit.

For the project of Holding Tank 5m3, the load bearing capacity will be established by calculation with the FEM analysis software using Method 1 in EN12566-1:2016 5.1.2.1.

1.1. Job description

This FEM analysis performs the calculation of load bearing capacity based on the 3D model for roto-mould tooling and the knowledge of basic data for material and loads.

3D model is simplified to reduce the FEM calculation time.

Basic parameters of the raw material for FEM calculation are based on experience data within Uponor.

Constraints are based on installation instruction made by Uponor.

Loads are defined according to standard of EN 12566-1:2016 5.1.2.

FEM calculation is performed by the application of "Ansys 2021". 3D model is prepared by the application of "Solidworks 2020".

1.2. Analysis objectives

The target of this FEM analysis is to estimate the load bearing capacity of the Holding Tank 5m3, to check if the design can meet the requirements addressed in EN 12566-1:2016.

1.3. Analysis model

The original CAD model (Figure 1) is a solid filled model. This model has no internal features as it's designed for the tooling of roto-mould. The overall wall thickness is 11mm. Minus variation of the wall thickness is not considered in this calculation.

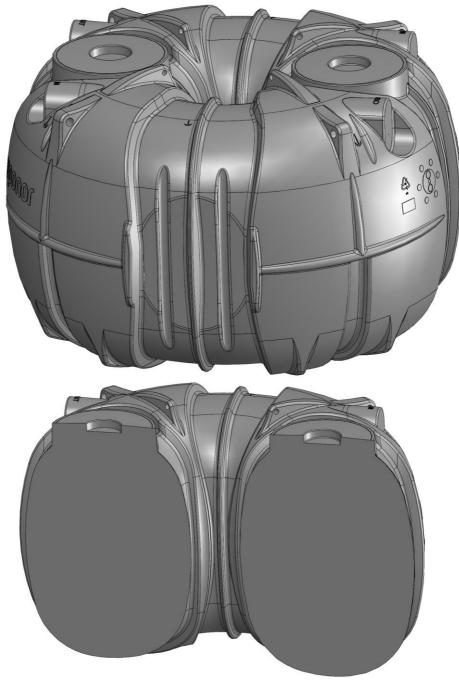


Figure 1: original solid model

The 3D model for analysis (Figure 2) is a surface model which is simplified by removing some small features which won't affect the simulation result, or affect local area result only, but won't affect the overall result. These features increase the mesh numbers and calculation time a lot.



Figure 2: simplified model for analysis



2. Analysis setup

2.1. Analysis type

Analysis type is geometrically and materially nonlinear static structural analysis.

2.2. Material model

The raw material of the tank is Polyethylenne for roto-mould. Currently raw material (Total M4041 and Lupolen 4021) from 2 suppliers are used in Uponor. Based on the datasheet from suppliers, they have only slight differences in major properties.

| | Nominal | | |
|--|---------|----------|---------------|
| Typical Properties | Value | Units | Test Method |
| Physical | | | |
| Melt Flow Rate, (190 °C/2.16 kg) | 4.0 | g/10 min | ISO 1133-1 |
| Density | 0.9395 | g/cm³ | ISO 1183-1 |
| Mechanical | | | |
| Tensile Modulus | 750 | MPa | ISO 527-1, -2 |
| Tensile Stress at Yield | 19 | MPa | ISO 527-1, -2 |
| Tensile Strain at Break | > 450 | % | ISO 527-1, -2 |
| Tensile Strain at Yield | 9 | % | ISO 527-1, -2 |
| Environmental Stress Crack Resistance, F50 | > 1000 | hr | ASTM D1693 |
| Note: Cond. B, 10% Arkopal N100 | | | |

Table 1: Datasheet of Lupolen 4021

| Property | Method | Unit | Typical value (*) | |
|-------------------------------|------------|---------|-------------------|--|
| Density | ISO 1183 | g/cm³ | 0.940 | |
| Melt Flow Rate (190°C/2.16kg) | ISO 1133/D | g/10min | 4 | |
| Melting Point | ISO 11357 | °C | 126 | |
| Tensile Strength at yield | ISO 527-2 | MPa | 21 | |
| Tensile Strength at break | ISO 527-2 | MPa | 21 | |
| Elongation Strength at yield | ISO 527-2 | % | 11 | |
| Elongation Strength at break | ISO 527-2 | % | 800 | |
| Flexural Modulus | ISO 178 | MPa | 730 | |

Table 2: Datasheet of Total M4041



The material model is multi-linear plastic. Raw material suppliers use different method to address the modulus. Here we use their "Tensile Modulus" and "Flexural Modulus" as the short-term Young's Modulus. Since the supplier cannot provide the long-term Modulus, to keep a safe factor, based on the experience of Uponor practice, use 1/3 of the original modulus as long term one. Material properties are defined as below (Table 3). For this analysis, long term data will be applied.

| Material | PE for roto-mould | |
|------------------------------|-------------------|--|
| Young's Modulus (short term) | 750/730 MPa | |
| Young's Modulus (long term) | 240MPa | |
| Poisson's (short term) | 0,42 | |
| Poisson's (long term) | 0,45 | |

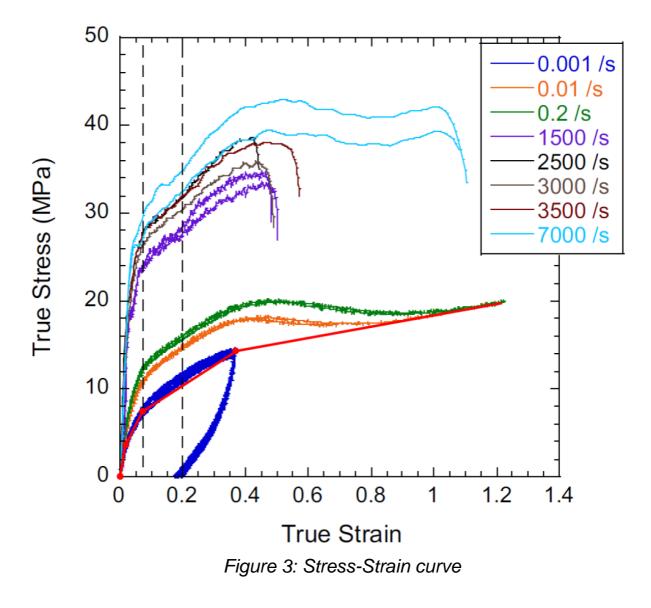
Table 3: Material properties used for calculation

The tensile strength from the raw material supplier is 19MPa and 21MPa. Based on Uponor practice, the stress-strain curves (Figure 3) vary for different strain rates. The stress-strain curve for this analysis is drawn in red.

The related stress-strain data in Figure 3 is shown in Table 4.

| Stress (MPa) | Strain | |
|--------------|--------|--|
| 0 | 0.0% | |
| 7.5 | 7.5% | |
| 14.5 | 35% | |

Table 4: Stress-Strain data



2.3. Mesh

Surface model is used as the geometry for analysis. Wall thickness is set to 11mm per the design intend.

The mesh is using linear surface elements. Element size set to 10mm. All others keep default settings.

Total nodes are 221,267 and elements are 222,576 accordingly. (Figure 4)



Figure 4: mesh elements

2.4. Boundary conditions

To perform the FEM calculation, the tank body needs to be constrained for the X-Y-Z freedoms.

The coordinate system is to set Y upwards. -Y is the gravity direction. XZ is the plane parallel to ground surface in horizontal.

Set the 4 bottom edges of the support ribs as the support in Y direction to minimize the impact on the rest of the body. (Refer to Figure 5) Leave the XY direction free.

Set the surfaces interface to the inlet pipe as the XZ displacement constrains. The inlet pipe is considered to be rigid. the displacement in XZ direction is very small compared to the tank. (Refer to Figure 5) Leave the Y direction free.

υροποι

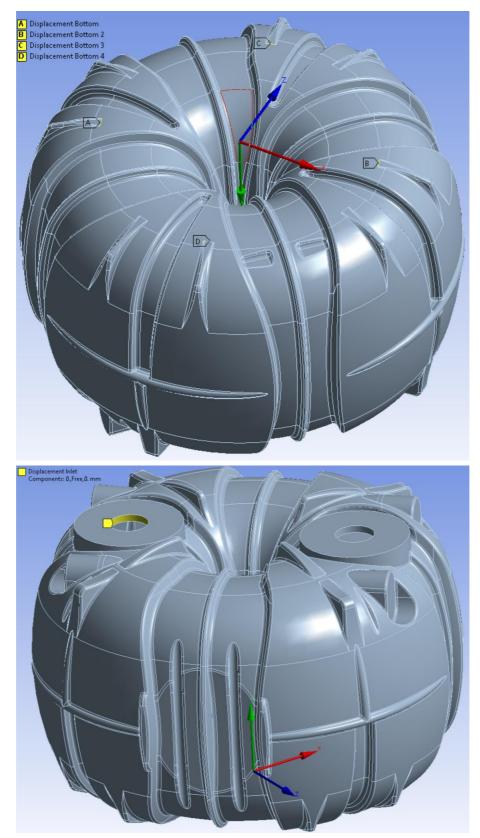


Figure 5: Boundary conditions

The concaved spaces will be filled by sands after installation. And the sands will provide additional support to the surfaces around. According to Uponor experience, apply 5N/mm3 elastic support if the sands are well filled. Here 0,5N/mm3 elastic support applied to the inner surfaces (marked in Figure 6) as these areas may not be well filled by sands (install instruction addressed that need to check the back fill status at these areas). The elastic support on the rest of surfaces is not considered in this calculation.

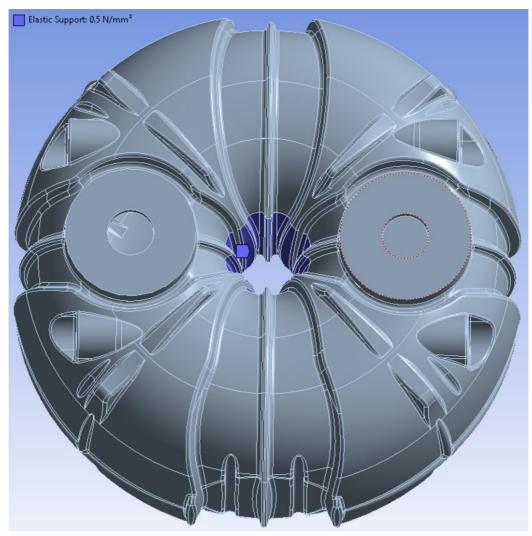
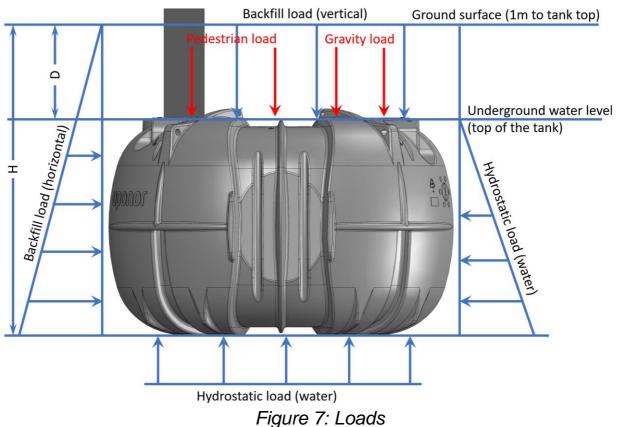


Figure 6: Elastic Support

2.5. Loads

According to EN 12566-1:2016, all the loads applied is shown in Figure 7.



Backfill loads (EN 12566-3:2016 5.1.2.2)

Vertical component: H x 18 (expressed in kN/m2), where 18 (kN/m3) is the specific weight of the soil and H is the height (in meter) of backfill. *Apply a hydrostatic load to the top surfaces of the tank with a Fluid Density of 1800Kg/m3 to simulate the vertical component.* Horizontal component: K x D x 18 (expressed in kN/m2), where D (in meter) is the distance from the ground level to the point where the load applies. K coefficient of gravel is 0,27.

Apply a hydrostatic load to the side surfaces of the tank with a Fluid Density of 486Kg/m3 to simulate the horizontal component.

Hydrostatic loads (EN 12566-3:2016 5.1.2.3)



The vertical and horizontal component are the same according to the standard.

Apply a hydrostatic load to all outer surfaces with a Fluid Density of 1000Kg/m3 to simulate the hydrostatic load of underground water.

Pedestrian loads (EN 12566-1:2016 5.1.2.4) According to the standard, for pedestrian loads a value of 2,5kN/m2 shall be considered in calculation only when the height of the backfill is less than or equal to 1m. Apply a pressure load of 2.5kN/m2 to the top surfaces of the tank to address the pedestrian loads.

3. Analysis results

Result of equivalent stress and total deformation are shown here as the analysis output. Equivalent stress is to define the strength of the model, and total deformation is to define the displacement of the elements.

3.1. Equivalent stress

According to the Stress-strain curve, the equivalent stress is divided into 3 segments.

0-7,5 MPa: marked in blue, represents the safe area.7,5-14,5 MPa: marked in green, represents low risk area.>14,5 MPa: marked in red, represents high risk area.

Simulation shows most of the areas are safe (blue surfaces in Figure 8). Low risk areas are scattered and relatively small (green surfaces in Figure 8). High risk areas are located at the corner of the bottom ribs (red surfaces in Figure 8). The high stress concentration is caused by the constrains set in Figure 5. These areas are small and considered to be ignored.

υροποι

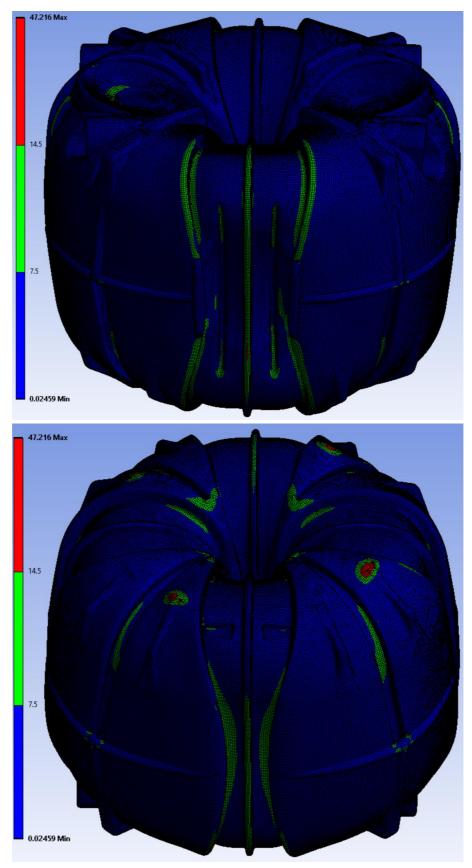


Figure 8: Equivalent stress overview

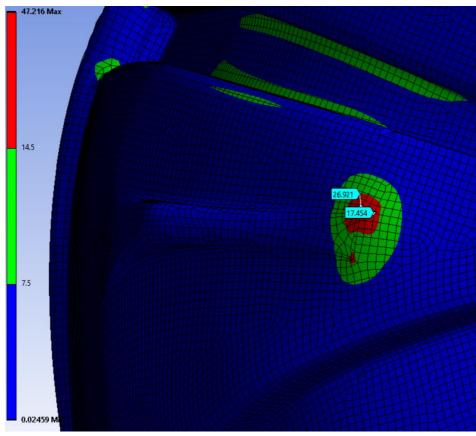


Figure 9: High risk area

3.2. Total Deformation

Total deformation overview is shown in Figure 10. Simulation shows the majority of the area has a deformation less than 120mm. Considering the overall size of the tank, this should be acceptable.

Treat the tank as a cylinder with diameter of 2400mm and height of 1490mm. According to the result, take 60mm as the average increase in height direction (Y direction in Figure 12), 60mm as the average decrease in radius direction (combine X and Z direction in Figure 12&14). The rough calculation of total volume lose is around 6%. As a holding tank, there will be water filled inside for almost all the time, the actual situation will be much better than this calculation.

This holding tank has only one inlet (Figure 10). The inlet pipe will reinforce the structure in XZ direction at the inlet area. Calculation shows that there will



be around 20mm displacement in Y direction. This is much less than the engagement of the inlet pipe and inlet hole in Y direction. So, it's considered to be safe.

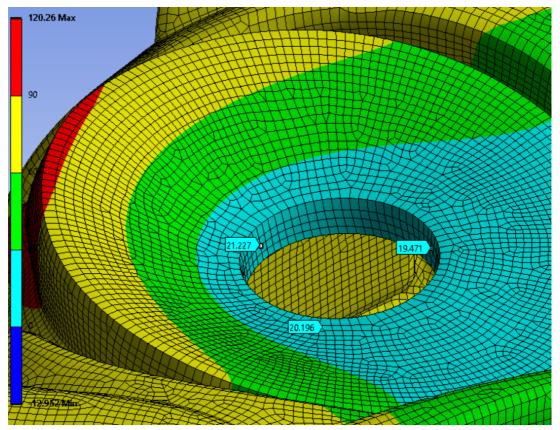


Figure 10: inlet displacement in Y directions

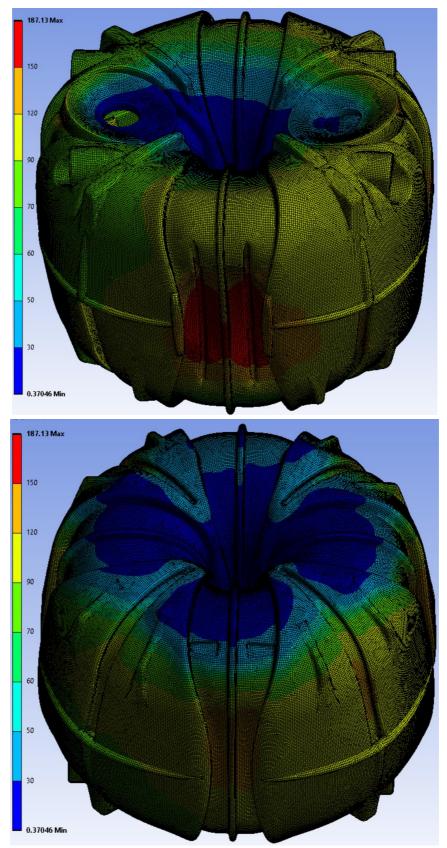


Figure 11: Total deformation



Figure 12: Deformation in X directions

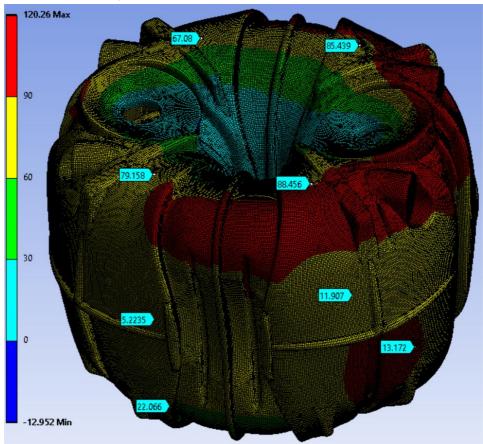


Figure 13: Deformation in Y directions

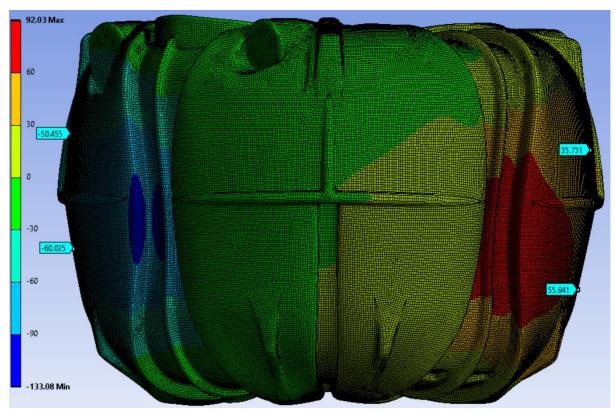


Figure 14: Deformation in Z directions

4. Conclusions

According to the standard of EN 12566-1:2016 D.6.3, for holding tanks made with materials other than concrete or GRP, criteria is as below:

- the variation of the volume of the septic tank shall be lower than 20% of the internal volume of the septic tank;
- the movement of inlet, outlet and interconnecting pipe works shall not lead to a lack of watertightness.

In real case, the tank is buried underground and surrounded by sands/soils which provide extra support to the structure. Most of the time, the tank is filled by wastewater which will neutralize the external pressure applied by underground water. All these factors make the tank even safer than what this FEM calculation indicated.

Calculation shows that the tank will withstand the designed forces with a safe margin, and it can thus be concluded that according to the calculation the tank will comply to EN 12566-1:2016 requirements.

5. References

- Standard of EN 12566-1:2016
- Standard of EN 12566-3:2016
- Material specification: Lupolen 4021
- Material specification: Total Lumicene 4041
- Simulation report from Ansys 2021



Version of history:

| Revision | Description | Date |
|----------|--|------------|
| 1,0 | Release for Declaration of Conformity. | 07/03/2025 |
| | | |
| | | |
| | | |

Technical Data Sheet

Lupolen 4021 K RM

High Density Polyethylene

Product Description



Lupolen 4021 K RM is a new generation hexene linear high density polyethylene for rotomolding. Typical customer applications include large tanks including agricultural and chemical storage containers and underground and infrastructure applications. This product exhibits excellent ESCR and high impact strength at low temperatures. Lupolen 4021 K RM is a UV-stabilized and pelletized polymer. Tests have shown that this material is resisting against the harmful effect of biodiesel fuel*. It is not intended for use in medical and pharmaceutical applications.

* Resistance is based on our latest patented technology

Regulatory Status

For regulatory compliance information, see *Lupolen* 4021 K RM <u>Product Stewardship Bulletin (PSB) and Safety</u> Data Sheet (SDS).

This grade is supported for use in drinking water applications.

| Status | Commercial: Active |
|-------------------|--|
| Availability | Africa-Middle East; Asia-Pacific; Europe |
| Application | Heating Oil Tanks; Intermediate Bulk Containers; Tanks, Industrial |
| Market | Industrial Packaging; Industrial, Building & Construction |
| Processing Method | Rotomolding |
| Attribute | Good Processability; High ESCR (Environmental Stress Cracking Resistance); Low Temperature Impact Resistance; Low Warpage |

| | Nominal | | |
|--|---------|----------|---------------|
| Typical Properties | Value | Units | Test Method |
| Physical | | | |
| Melt Flow Rate, (190 °C/2.16 kg) | 4.0 | g/10 min | ISO 1133-1 |
| Density | 0.9395 | g/cm³ | ISO 1183-1 |
| Mechanical | | | |
| Tensile Modulus | 750 | MPa | ISO 527-1, -2 |
| Tensile Stress at Yield | 19 | MPa | ISO 527-1, -2 |
| Tensile Strain at Break | > 450 | % | ISO 527-1, -2 |
| Tensile Strain at Yield | 9 | % | ISO 527-1, -2 |
| Environmental Stress Crack Resistance, F50 | > 1000 | hr | ASTM D1693 |
| Note: Cond. B, 10% Arkopal N100 | | | |
| FNCT, (6.0 MPa, 2% Arkopal N100, 50 °C) | 50 | hr | ISO 16770 |
| Impact | | | |
| Tensile Impact Strength | 120 | kJ/m² | ISO 8256 |
| Note: notched, type 1, method A, -30 °C | | | |
| Thermal | | | |
| Vicat Softening Temperature, (A/50) | 114 | °C | ISO 306 |

LyondellBasell Technical Data Sheet Date: 1/17/2024

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Lupolen 4021 K RM Recipient Tracking #: Request #: 4780421



Peak Internal Air Temperature (PIAT) Recommended range. Note: PIAT should not exceed 225 °C. 180-210 °C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Users should determine the conditions necessary to obtain optimum product properties and suitability of the product for the intended application.

In cases where higher temperatures are required, please contact your appropriate technical contact for support.

Further Information

Health and Safety:

The resin is manufactured to the highest standards, but special requirements apply to certain applications such as food end-use contact and direct medical use. For specific information on regulatory compliance contact your local representative.

Workers should be protected from the possibility of skin or eye contact with molten polymer. Safety glasses are suggested as a minimal precaution to prevent mechanical or thermal injury to the eyes.

Molten polymer may be degraded if it is exposed to air during any of the processing and off-line operations. The products of degradation may have an unpleasant odor. In higher concentrations they may cause irritation of the mucus membranes. Fabrication areas should be ventilated to carry away fumes or vapours. Legislation on the control of emissions and pollution prevention should be observed.

The resin will burn when supplied with excess heat and oxygen. It should be handled and stored away from contact with direct flames and/or ignition sources. While burning, the resin contributes high heat and may generate a dense black smoke.

Recycled resins may have previously been used as packaging for, or may have otherwise been in contact with, hazardous goods. Converters are responsible for taking all necessary precautions to ensure that recycled resins are safe for continued use.

For further information about safety in handling and processing please refer to the Safety Data Sheet.

Conveying:

Conveying equipment should be designed to prevent production and accumulation of fines and dust particles that are contained in polymer resins. These particles can under certain conditions pose an explosion hazard. Conveying systems should be grounded, equipped with adequate filters and regularly inspected for leaks.

Storage:

The resin is packed in 25 kg bags, octabins or bulk containers protecting it from contamination. If it is stored under certain conditions, i. e. if there are large fluctuations in ambient temperature and the atmospheric humidity is high, moisture may condense inside the packaging. Under these circumstances, it is recommended to dry the resin before use. Unfavorable storage conditions may also intensify the resin's slight characteristic odor.

Resin should be protected from direct sunlight, temperatures above 40°C and high atmospheric humidity during storage. Higher storage temperatures may reduce the storage time.

The information submitted is based on our current knowledge and experience. In view of the many factors that may affect processing and application, these data do not relieve processors of the responsibility of carrying out their own tests and experiments; neither do they imply any legally binding assurance of certain properties or of suitability for a specific purpose. This information does not remove the obligation of the customer to inspect the material on arrival and notify us of any faults immediately. It is the responsibility of those to whom we supply our products to ensure that any proprietary rights and existing laws and legislation are observed.

LyondellBasell Technical Data Sheet Date: 1/17/2024

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Lupolen 4021 K RM Recipient Tracking #: Request #: 4780421

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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LyondellBasell Technical Data Sheet Date: 1/17/2024

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Lupolen 4021 K RM Recipient Tracking #: Request #: 4780421





Polyethylene Lumicene® mPE M 4041 UV

Technical data sheet Metallocene Polyethylene ROTOMOULDING Produced in Europe

Description

Lumicene $^{\circ}$ mPE M 4041 UV is a new generation metallocene medium density polyethylene (mMDPE) with hexene as comonomer.

Lumicene® mPE M 4041 UV is intended for the manufacture of large rotomoulded items.

Lumicene® mPE M 4041 UV is a natural grade available in pellets form.

Characteristics

| Property | Method | Unit | Typical value (*) |
|-------------------------------|------------|-------------------|-------------------|
| Density | ISO 1183 | g/cm ³ | 0.940 |
| Melt Flow Rate (190°C/2.16kg) | ISO 1133/D | g/10min | 4 |
| Melting Point | ISO 11357 | °C | 126 |
| Tensile Strength at yield | ISO 527-2 | MPa | 21 |
| Tensile Strength at break | ISO 527-2 | MPa | 21 |
| Elongation Strength at yield | ISO 527-2 | % | 11 |
| Elongation Strength at break | ISO 527-2 | % | 800 |
| Flexural Modulus | ISO 178 | MPa | 730 |

(*) Data not intended for specification purposes

Handling and storage

Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within one year after delivery provided storage conditions are used as given in the SDS of our product. SDS may be obtained from the website: <u>www.polymers.totalenergies.com</u>.

Information contained in this publication is true and accurate at the time of publication and to the best of our knowledge. The nominal values stated herein are obtained using laboratory test specimens. These are typical values not to be construed as specification limits. Before using one of the products mentioned herein, customers and other users should take all care in determining the suitability of such product for the intended use. Unless specifically indicated, the products mentioned herein are not suitable for applications in the pharmaceutical or medical sector. The Companies within TotalEnergies Petrochemicals do not accept any liability whatsoever arising from the use of this information or the use, application or processing of any product described herein. No information contained in this publication can be considered as a suggestion to infringe patents. The Companies disclaim any liability that may be claimed for infringement of patents.

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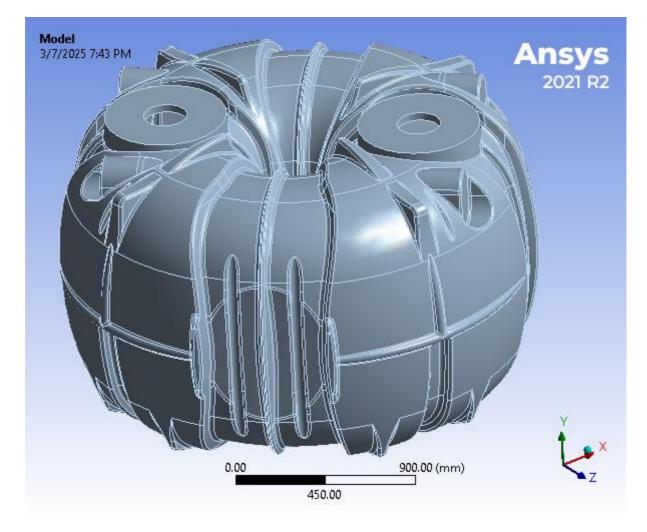
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www.polymers.totalenergies.com



Project*

| First Saved | Tuesday, December 31, 2024 |
|------------------------------|----------------------------|
| Last Saved | Friday, March 7, 2025 |
| Product Version | 2021 R2 |
| Save Project Before Solution | No |
| Save Project After Solution | No |



Uponor

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TorusII_simplified@Fillet314

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- o <u>Mesh</u>
- o <u>Named Selections</u>
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 - Loads
 - Solution (A6)
 - <u>Solution Information</u>
 - Results
- <u>Material Data</u>
 - o <u>Polyethylene</u>

Units

TABLE 1

| Unit System Metric (mm, kg, N, s, mV, mA) Degrees rad/s Celsius | | |
|---|---------|--|
| Angle | Degrees | |
| Rotational Velocity | rad/s | |
| Temperature | Celsius | |

Model (A4)

Geometry

TABLE 2

| Model (A4) > Geometry | | |
|-----------------------|---|--|
| Object Name | Geometry | |
| State | Fully Defined | |
| D | efinition | |
| Source | C:\John\TorusII\TorusII_simplified.SLDPRT | |
| Туре | SOLIDWORKS | |
| Length Unit | Meters | |
| Element Control | Program Controlled | |
| Display Style | Body Color | |
| Bounding Box | | |
| Length X | 2450. mm | |
| Length Y | 1562.6 mm | |
| Length Z | 2450. mm | |
| Properties | | |

| Volume | 2.2613e+008 mm ³ | |
|-----------------------------------|-----------------------------|--|
| Mass | 212.57 kg | |
| Surface Area(approx.) | 2.0558e+007 mm ² | |
| Scale Factor Value | 1. | |
| 2D Tolerance | Default (1.e-005) | |
| Statistics | | |
| Bodies | 1 | |
| Active Bodies | 1 | |
| Nodes | 221267 | |
| Elements | 222576 | |
| Mesh Metric | None | |
| Upda | te Options | |
| Assign Default Material | No | |
| Basic Geo | ometry Options | |
| Solid Bodies | Yes | |
| Surface Bodies | Yes | |
| Line Bodies | No | |
| Parameters Independent | | |
| Parameter Key | ANS;DS | |
| Attributes | No | |
| Named Selections | s No | |
| Material Properties | No | |
| Advanced Geometry Options | | |
| Use Associativity | Yes | |
| Coordinate Systems | No | |
| Reader Mode Saves Updated File | No | |
| Use Instances | Yes | |
| Smart CAD Update | Yes | |
| Compare Parts On Update | No | |
| Analysis Type | 3-D | |
| Mixed Import Resolution | None | |
| Import Facet Quality | Source | |
| Clean Bodies On Import | No | |
| Stitch Surfaces On Import | None | |
| Decompose Disjoint Geometry Yes | | |
| Enclosure and Symmetry Processing | Yes | |
| | | |

| TABLE 3 Model (A4) > Geometry > Parts | | |
|--|------------------------------|--|
| Object Name | TorusII_simplified@Fillet314 | |
| State | Meshed | |
| Graphics Properties | | |
| Visible | Yes | |
| Transparency | 1 | |
| Definition | | |
| Suppressed | No | |
| Dimension | 3D | |
| Model Type | Shell | |
| Stiffness Behavior | Flexible | |

| Stiffness OptionMembrane and BendirCoordinate SystemDefault Coordinate SystemReference TemperatureBy EnvironmentThickness11. mmThickness ModeManual | - | |
|---|----|--|
| Reference TemperatureBy EnvironmentThickness11. mm | em | |
| Thickness 11. mm | | |
| | | |
| Thickness Mode Manual | | |
| Thick loop mode manual | | |
| Offset Type Middle | | |
| Treatment None | | |
| Material | | |
| Assignment Polyethylene | | |
| Nonlinear Effects Yes | | |
| Thermal Strain Effects Yes | | |
| Bounding Box | | |
| Length X 2450. mm | | |
| Length Y 1562.6 mm | | |
| Length Z 2450. mm | | |
| Properties | | |
| Volume 2.2613e+008 mm ³ | | |
| Mass 212.57 kg | | |
| Centroid X 0.50508 mm | | |
| Centroid Y 769.31 mm | | |
| Centroid Z 1.087 mm | | |
| Moment of Inertia Ip1 1.5272e+008 kg·mm | 2 | |
| Moment of Inertia Ip2 1.8915e+008 kg·mm | 2 | |
| Moment of Inertia Ip3 1.4972e+008 kg·mm | 2 | |
| Surface Area(approx.) 2.0558e+007 mm ² | | |
| Statistics | | |
| Nodes 221267 | | |
| Elements 222576 | | |
| Mesh Metric None | | |

| TABLE 4 Model (A4) > Materials | | |
|-----------------------------------|---------------|--|
| Object Name | Materials | |
| State | Fully Defined | |
| Statistics | | |
| Materials | 1 | |
| Material Assignments | 0 | |

Coordinate Systems

| Мос | TABLE 5 Model (A4) > Coordinate Systems > Coordinate System | | |
|-----|--|--------------------------|--|
| | Object Name | Global Coordinate System | |
| | State | Fully Defined | |
| | Definition | | |
| | Туре | Cartesian | |
| | Coordinate System ID | 0. | |
| | C | Drigin | |
| | Origin X | 0. mm | |

| Origin Y | 0. mm | |
|---------------------|--------------|--|
| Origin Z | 0. mm | |
| Directional Vectors | | |
| X Axis Data | [1. 0. 0.] | |
| Y Axis Data | [0. 1. 0.] | |
| Z Axis Data | [0. 0. 1.] | |

Mesh

| TABLE 6 Model (A4) > Mesh | | |
|--|-----------------------|--|
| Object Name | Mesh | |
| State | Solved | |
| Display | Convou | |
| Display Style | Use Geometry Setting | |
| Defaults | coo coomical y coumig | |
| Physics Preference | Mechanical | |
| Element Order | Program Controlled | |
| Element Size | 10.0 mm | |
| Sizing | | |
| Use Adaptive Sizing | Yes | |
| Resolution | Default (2) | |
| Mesh Defeaturing | Yes | |
| Defeature Size | Default | |
| Transition | Fast | |
| Span Angle Center | Coarse | |
| Initial Size Seed | Assembly | |
| Bounding Box Diagonal | 3800.9 mm | |
| Average Surface Area | 13280 mm ² | |
| Minimum Edge Length | 2.0481e-003 mm | |
| Quality | | |
| Check Mesh Quality | Yes, Errors | |
| Error Limits | Aggressive Mechanical | |
| Target Quality | Default (0.050000) | |
| Smoothing | Medium | |
| Mesh Metric None | | |
| Inflation | | |
| Use Automatic Inflation | None | |
| Inflation Option | Smooth Transition | |
| Transition Ratio | 0.272 | |
| Maximum Layers | 2 | |
| Growth Rate | 1.2 | |
| Inflation Algorithm | Pre | |
| View Advanced Options | No | |
| Batch Connection | S | |
| Mesh Based Connection | No | |
| Advanced | | |
| Number of CPUs for Parallel Part Meshing | Program Controlled | |
| Straight Sided Elements | No | |

| Dimensionally Reduced |
|-----------------------|
| Program Controlled |
| Yes |
| No |
| Please Define |
| No |
| No |
| |
| 221267 |
| 222576 |
| |

Named Selections

| TABLE 7 | | | |
|--|-----------------------------|-----------------------------|-----------------------------|
| Model (A4) > Named Selections > Named Selections | | | |
| Object Name | TopSurfaces | SideSurfaces | OutSurfaces |
| State | Fully Defined | | |
| | Scope | | |
| Scoping Method | | Geometry Selection | I |
| Geometry | 444 Faces | 768 Faces | 1546 Faces |
| | Definition | | |
| Send to Solver | | Yes | |
| Protected | Program Controlled | | |
| Visible | Yes | | |
| Program Controlled Inflation | Exclude | | |
| Statistics | | | |
| Туре | | Manual | |
| Total Selection | 444 Faces | 768 Faces | 1546 Faces |
| Surface Area | 4.8853e+006 mm ² | 1.4165e+007 mm ² | 2.0517e+007 mm ² |
| Suppressed | 0 | | |
| Used by Mesh Worksheet | No | | |

Static Structural (A5)

| TABLE 8 Model (A4) > Analysis | | |
|----------------------------------|------------------------|--|
| Object Name | Static Structural (A5) | |
| State | Solved | |
| Definition | | |
| Physics Type | Structural | |
| Analysis Type | Static Structural | |
| Solver Target | Mechanical APDL | |
| Options | | |
| Environment Temperature | 22. °C | |
| Generate Input Only | No | |

 TABLE 9

 Model (A4) > Static Structural (A5) > Analysis Settings

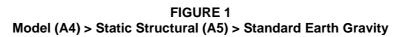
 Object Name
 Analysis Settings

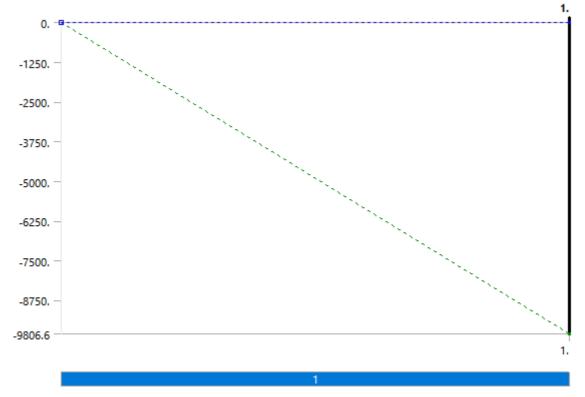
| - | | | |
|--------------------------------|----------------------|--|--|
| State | Fully Defined | | |
| | Step Controls | | |
| Number Of Steps | 1. | | |
| Current Step Number | 1. | | |
| Step End Time | 1. s | | |
| Auto Time Stepping | Program Controlled | | |
| | Solver Controls | | |
| Solver Type | Program Controlled | | |
| Weak Springs | Off | | |
| Solver Pivot Checking | Program Controlled | | |
| Large Deflection | Off | | |
| Inertia Relief | Off | | |
| Quasi-Static Solution | Off | | |
| | Restart Controls | | |
| Generate Restart Points | Program Controlled | | |
| Retain Files After Full Solve | No | | |
| Combine Restart Files | Program Controlled | | |
| | Nonlinear Controls | | |
| Newton-Raphson Option | Program Controlled | | |
| Force Convergence | Program Controlled | | |
| Moment Convergence | Program Controlled | | |
| Displacement Convergence | Program Controlled | | |
| Rotation Convergence | Program Controlled | | |
| Line Search | Program Controlled | | |
| Stabilization | Program Controlled | | |
| Advanced | | | |
| Inverse Option | No | | |
| Contact Split (DMP) | Off | | |
| | Output Controls | | |
| Stress | Yes | | |
| Surface Stress | No | | |
| Back Stress | No | | |
| Strain | Yes | | |
| Contact Data | Yes | | |
| Nonlinear Data | No | | |
| Nodal Forces | No | | |
| Volume and Energy | Yes | | |
| Euler Angles | Yes | | |
| General Miscellaneous | No | | |
| Contact Miscellaneous | No | | |
| Store Results At | All Time Points | | |
| Result File Compression | Program Controlled | | |
| - | ysis Data Management | | |
| Solver Files Directory | _ | | |
| Future Analysis | None | | |
| Scratch Solver Files Directory | | | |
| Save MAPDL db | No | | |
| Contact Summary | Program Controlled | | |
| Delete Unneeded Files | Yes | | |
| | | | |

| Nonlinear Solution | No |
|--------------------|---------------|
| Solver Units | Active System |
| Solver Unit System | nmm |

| TABLE 10 Model (A4) > Static Structural (A5) > Accelerations Object Name Standard Earth Gravity | | | |
|---|-------------|------------------------|--|
| | Object Name | Standard Earth Gravity | |
| | State | Fully Defined | |

| State | Fully Defined | | | |
|---------------------|-------------------------------|--|--|--|
| Scope | | | | |
| Geometry All Bodies | | | | |
| Definition | | | | |
| Coordinate System | Global Coordinate System | | | |
| X Component | 0. mm/s ² (ramped) | | | |
| Y Component | -9806.6 mm/s² (ramped) | | | |
| Z Component | 0. mm/s ² (ramped) | | | |
| Suppressed | No | | | |
| Direction | -Y Direction | | | |





| | TAB | LE 11 | | |
|------------|------------|----------|--------|---------|
| Model (A4) | > Static S | tructura | l (A5) | > Loads |
| | | | | |

| Name ment Indergroun tic Pedest Pressu ment ment ment | Object Name | Displace Displace ment ment Bottom Inlet | Pressure Undergroun | Hydrosta tic | | tatic Pressu | Displace ment Bottom 2 | , ment | , ment | Elast ic Supp ort |
|---|----------------|--|------------------------|-----------------|--|-----------------|------------------------------|-----------|-----------|----------------------------|
|---|----------------|--|------------------------|-----------------|--|-----------------|------------------------------|-----------|-----------|----------------------------|

| | | | 1 | | | | | 1 | | |
|---------------------------------|-------------------|-------------------|-------------------------------|-------------------------------------|-------------------------------------|--------------------------------------|-------------------------|----------|----------------------------|------------------|
| | | | | Sands side | | Sands top | | | | |
| State | | | Fully Defined | | | | | | | |
| | Scope | | | | | | | | | |
| Scoping Method | | netry ction | Named Selection | | Geometry Selection | | | | | |
| Geomet ry | 1 Edge | 1 Face | | | | 1 Edge | | | 64 Face s | |
| Named Selectio n | | | OutSurfaces | SideSurf aces | TopSurfaces | | | | | |
| Shell Face | | | Тор |) | Тор | | | | | |
| | | | 1 | Defi | nition | | | | | |
| Туре | Displac | cement | Hydrostatic | Pressure | Pressu re | Hydros tatic Pressu re | Displacement | | Elast ic Supp ort | |
| Define By | Comp | onents | | | Vector | | (| Componer | nts | |
| Coordin ate System | C | Global Coo | rdinate Syster | n | | G | lobal Coordinate System | | stem | |
| X Compo nent | Free | 0. mm (ramped) | | | | | Free | | | |
| Y Compo nent | 0. mm (ramped) | Free | | | | | 0. mm (ramped) | | oed) | |
| Z Compo nent | Free | 0. mm (ramped) | | | | | | Free | | |
| Suppre ssed | | | | | No | | | | | |
| Applied By | | | | Surface Ef | fect | | | | | |
| Fluid Density | | | 1.e-006 kg/mm ³ | 4.86e- 007 kg/mm ³ | | 1.314e- 006 kg/mm ³ | | | | |
| Loaded Area | | | 1 | | Defor med | | | | | |
| Magnitu de | | | | | 2.5e- 003 MPa (rampe d) | | | | | |
| Directio n | | | | | Define d | | | | | |
| Founda tion Stiffnes s | | | | | | | | | | 0.5 N/m m³ |

| Hydrostatic Acceleration | | | | | | | | |
|--------------------------|-----------------------|----------------------|--|--|--------------------------------|--|--|--|
| Define By | | Vector | | | Vector | | | |
| Magnitu de | | 9800. mm/s² (ramped) | | | 9800. mm/s² (rampe d) | | | |
| Directio n | | Defined | | | Define d | | | |
| | Free Surface Location | | | | | | | |
| X Coordin ate | | 0. mm | | | 0. mm | | | |
| Y Coordin ate | | 1490. mm 2490. mm | | | 2490. mm | | | |
| Z Coordin ate | | 0. mm | | | 0. mm | | | |
| Locatio n | | Defined | | | Define d | | | |

FIGURE 2 Model (A4) > Static Structural (A5) > Displacement Bottom

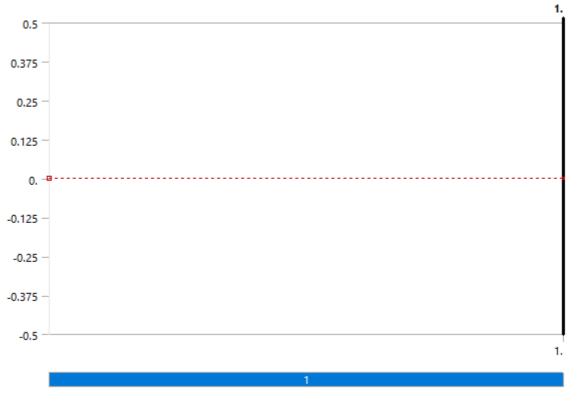


FIGURE 3 Model (A4) > Static Structural (A5) > Displacement Inlet

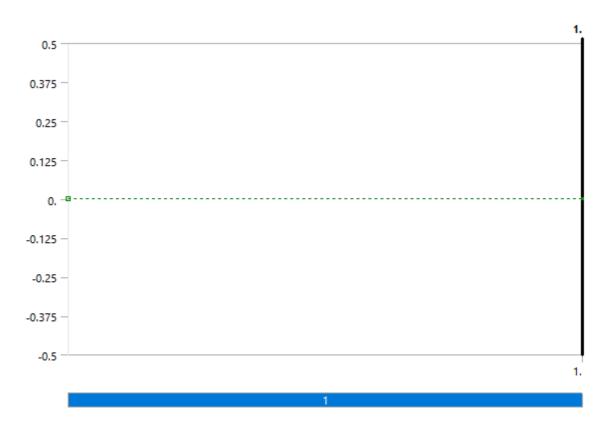
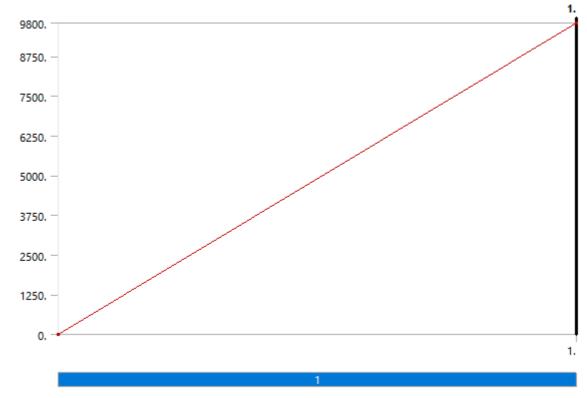


FIGURE 4 Model (A4) > Static Structural (A5) > Hydrostatic Pressure Undergroundwater





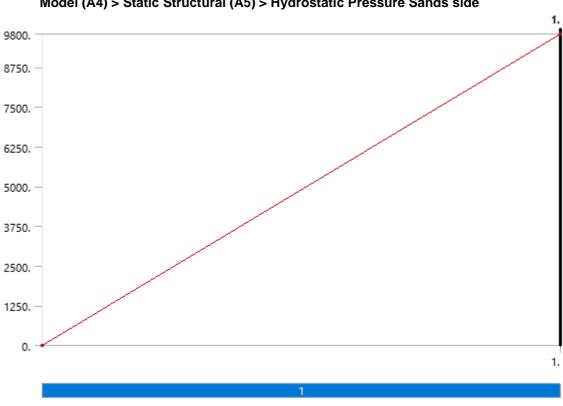


FIGURE 5 Model (A4) > Static Structural (A5) > Hydrostatic Pressure Sands side

FIGURE 6 Model (A4) > Static Structural (A5) > Pressure Pedestrian

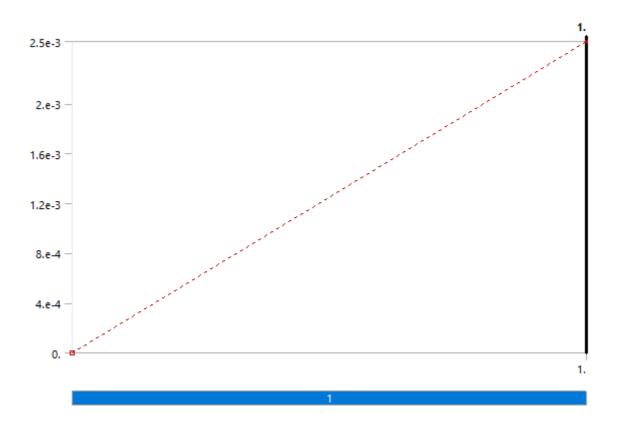
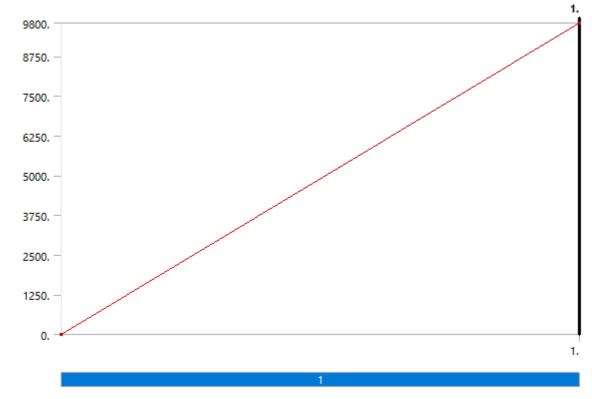


FIGURE 7 Model (A4) > Static Structural (A5) > Hydrostatic Pressure Sands top





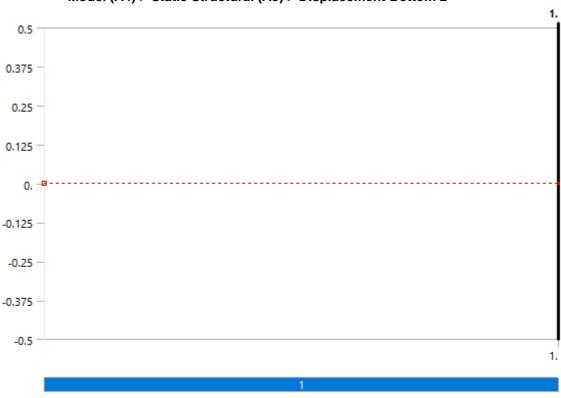


FIGURE 8 Model (A4) > Static Structural (A5) > Displacement Bottom 2

FIGURE 9 Model (A4) > Static Structural (A5) > Displacement Bottom 3

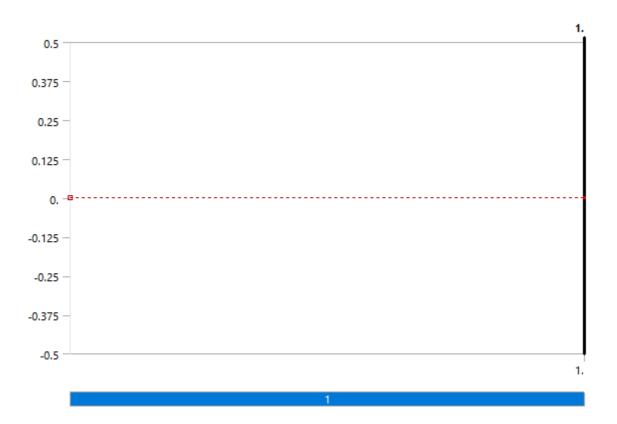


FIGURE 10 Model (A4) > Static Structural (A5) > Displacement Bottom 4



.

Solution (A6)

TABLE 12 Model (A4) > Static Structural (A5) > Solution

| Object Name | Solution (A6) | | | |
|-------------------------|---------------|--|--|--|
| State | Solved | | | |
| Adaptive Mesh Refi | nement | | | |
| Max Refinement Loops | 1. | | | |
| Refinement Depth | 2. | | | |
| Information | | | | |
| Status | Done | | | |
| MAPDL Elapsed Time | 1 m 12 s | | | |
| MAPDL Memory Used | 10.704 GB | | | |
| MAPDL Result File Size | 347.94 MB | | | |
| Post Processing | | | | |
| Beam Section Results | No | | | |
| On Demand Stress/Strain | No | | | |

TABLE 13

Model (A4) > Static Structural (A5) > Solution (A6) > Solution Information

| Object Name | Solution Information | |
|------------------------------|----------------------|--|
| State | Solved | |
| Solution Inform | ation | |
| Solution Output | Solver Output | |
| Newton-Raphson Residuals | 0 | |
| Identify Element Violations | 0 | |
| Update Interval | 2.5 s | |
| Display Points | All | |
| FE Connection Vi | sibility | |
| Activate Visibility | Yes | |
| Display | All FE Connectors | |
| Draw Connections Attached To | All Nodes | |
| Line Color | Connection Type | |
| Visible on Results | No | |
| Line Thickness | Single | |
| Display Type | Lines | |

TABLE 14 Model (A4) > Static Structural (A5) > Solution (A6) > Results

| Object Name | Total | Equivalent Stress | Directional | Directional | Directional | | | |
|-----------------|---|-------------------|---------------|---------------|---------------|--|--|--|
| 0.0,000.100.110 | Deformation | | Deformation Y | Deformation X | Deformation Z | | | |
| State | Solved | | | | | | | |
| | Scope | | | | | | | |
| Scoping Method | Dd Geometry Selection | | | | | | | |
| Geometry | All Bodies | | | | | | | |
| Position | Top/Bottom | | | | | | | |
| | Definition | | | | | | | |
| Туре | e Total Equivalent (von- Deformation Mises) Stress Directional Deformation | | | | on | | | |
| By | Time | | | | | | | |

| | • | 1. s | | Last | | | |
|---------------------------|------------|------------------------------|------------|------------|------------|--|--|
| Display Time | Last | | | | | | |
| Calculate Time | Yes | | | | | | |
| History | | | | | | | |
| Identifier | | | | | | | |
| Suppressed | | | No | | | | |
| Orientation | | | Y Axis | X Axis | Z Axis | | |
| Coordinate System | | Global Coordinate System | | | | | |
| | | Re | sults | | | | |
| Minimum | 0.37046 mm | 2.459e-002 MPa | -12.952 mm | -102.27 mm | -133.08 mm | | |
| Maximum | 187.13 mm | 47.216 MPa | 120.26 mm | 122.27 mm | 92.03 mm | | |
| Average | 77.507 mm | 3.12 MPa | 60.193 mm | -2.7183 mm | -6.3439 mm | | |
| Minimum | | | | | | | |
| Occurs On | | TorusII_simplified@Fillet314 | | | | | |
| Maximum | | | | | | | |
| Occurs On | | TorusII_simplified@Fillet314 | | | | | |
| | | Infor | mation | | | | |
| Time | | 1. s | | | | | |
| Load Step | | 1 | | | | | |
| Substep | 1 | | | | | | |
| Iteration | 1 | | | | | | |
| Number | | | | | | | |
| Integration Point Results | | | | | | | |
| Display Option | Averaged | | | | | | |
| Average Across | No | | | | | | |
| Bodies | | | | | | | |

FIGURE 11 Model (A4) > Static Structural (A5) > Solution (A6) > Total Deformation

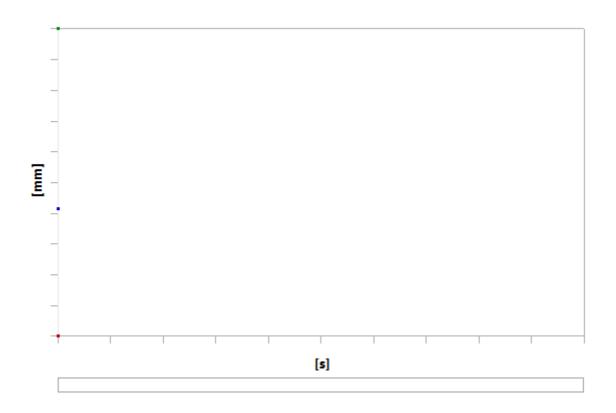


 TABLE 15

 Model (A4) > Static Structural (A5) > Solution (A6) > Total Deformation

 Time [s]
 Minimum [mm]
 Maximum [mm]
 Average [mm]

 1.
 0.37046
 187.13
 77.507

FIGURE 12 Model (A4) > Static Structural (A5) > Solution (A6) > Equivalent Stress

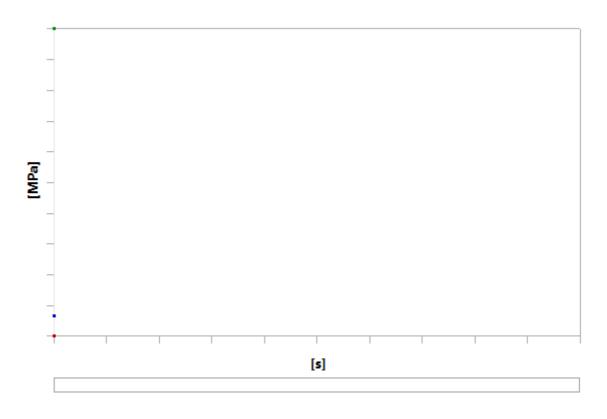


 TABLE 16

 Model (A4) > Static Structural (A5) > Solution (A6) > Equivalent Stress

 Time [s]
 Minimum [MPa]
 Maximum [MPa]
 Average [MPa]

 1.
 2.459e-002
 47.216
 3.12

FIGURE 13 Model (A4) > Static Structural (A5) > Solution (A6) > Directional Deformation Y

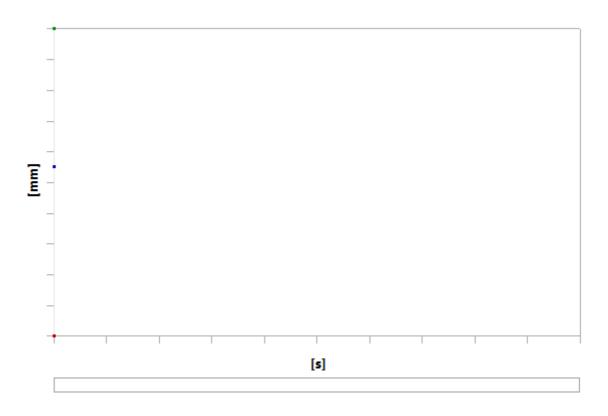


 TABLE 17

 Model (A4) > Static Structural (A5) > Solution (A6) > Directional Deformation Y

 Time [s]
 Minimum [mm]
 Maximum [mm]
 Average [mm]

 1.
 -12.952
 120.26
 60.193

FIGURE 14 Model (A4) > Static Structural (A5) > Solution (A6) > Directional Deformation X

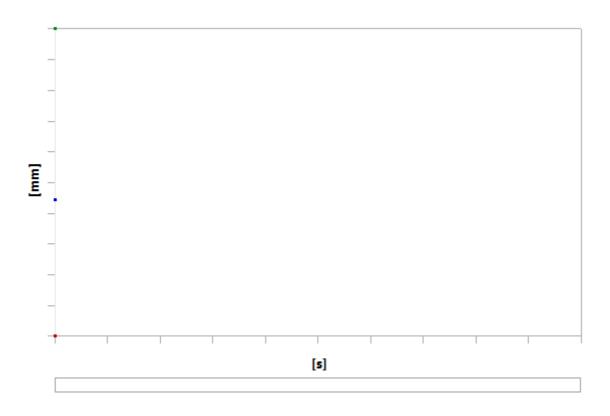


 TABLE 18

 Model (A4) > Static Structural (A5) > Solution (A6) > Directional Deformation X

 Time [s]
 Minimum [mm]
 Maximum [mm]
 Average [mm]

 1.
 -102.27
 122.27
 -2.7183

FIGURE 15 Model (A4) > Static Structural (A5) > Solution (A6) > Directional Deformation Z

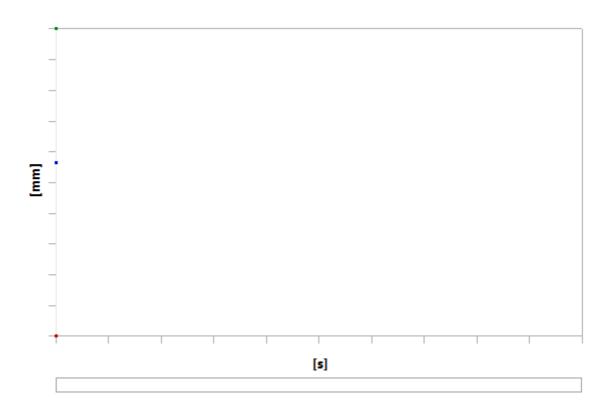


 TABLE 19

 Model (A4) > Static Structural (A5) > Solution (A6) > Directional Deformation Z

 Time [s]
 Minimum [mm]
 Maximum [mm]
 Average [mm]

 1.
 -133.08
 92.03
 -6.3439

Material Data

Polyethylene

| TABLE 20 Polyethylene > Constants | | | | | |
|--------------------------------------|------------------------|--|--|--|--|
| Density 9.4e-007 kg mm^- | | | | | |
| Coefficient of Thermal Expansion | 2.3e-004 C^-1 | | | | |
| Specific Heat | 2.3e+006 mJ kg^-1 C^-1 | | | | |
| Thermal Conductivity | 2.8e-004 W mm^-1 C^-1 | | | | |

TABLE 21Polyethylene > ColorRedGreenBlue130154176

 TABLE 22

 Polyethylene > Compressive Ultimate Strength

 Compressive Ultimate Strength MPa

0

 TABLE 23

 Polyethylene > Compressive Yield Strength

 Compressive Yield Strength MPa

 0
 0

TABLE 24Polyethylene > Tensile Yield StrengthTensile Yield Strength MPa25

 TABLE 25

 Polyethylene > Tensile Ultimate Strength

 Tensile Ultimate Strength MPa

 33

TABLE 26

Polyethylene > Isotropic Secant Coefficient of Thermal Expansion

Zero-Thermal-Strain Reference Temperature C

22

TABLE 27 Polyethylene > Isotropic Elasticity

| Young's Modulus MPa | Poisson's Ratio | Bulk Modulus MPa | Shear Modulus MPa | Temperature C |
|---------------------|-----------------|------------------|-------------------|---------------|
| 240 | 0.45 | 800 | 82.759 | |