

Flushing protocol for the Uponor INOX drinking water distribution system Flushing medium: Water



Note: The accompanying explanations and descriptions in the current technical documentation from Uponor must be read and followed.

Project:

Client represented by:

**Contractor / responsible
specialist represented by:**

Guideline value for the minimum number of tapping points to be opened in relation to the largest nominal diameter of the distribution pipe

| | | | | |
|---|-------|----|----|----|
| Largest outside diameter OD [mm] of the distribution line in the current flushing section | | 35 | 42 | 54 |
| Minimum number of outlets to be opened | DN 15 | 2 | 4 | 6 |
| | DN 10 | 2 | 4 | 6 |

Within one storey, the tapping points are fully opened, starting at the tapping point furthest from the riser.

After a flushing time of 5 minutes at the last opened flushing point, the taps are closed one after the other.

The tap water used for flushing is filtered, resting pressure $p_w =$ _____ bar

Maintenance fittings (floor shut-offs, preliminary shut-offs) are fully opened.

Sensitive fittings and apparatus are removed and replaced by adapters or bridged by flexible lines.

Aerators and flow limiters are removed.

Built-in strainers and strainers in front of valves were cleaned after flushing with water.

The flushing was carried out from the main shut-off valve in the flushing sequence in sections to the furthest remote tapping point.

The drinking water system has been flushed properly.

Place, Date

Signature/stamp of contractor

Place, Date

Signature/stamp of client (orderer)

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