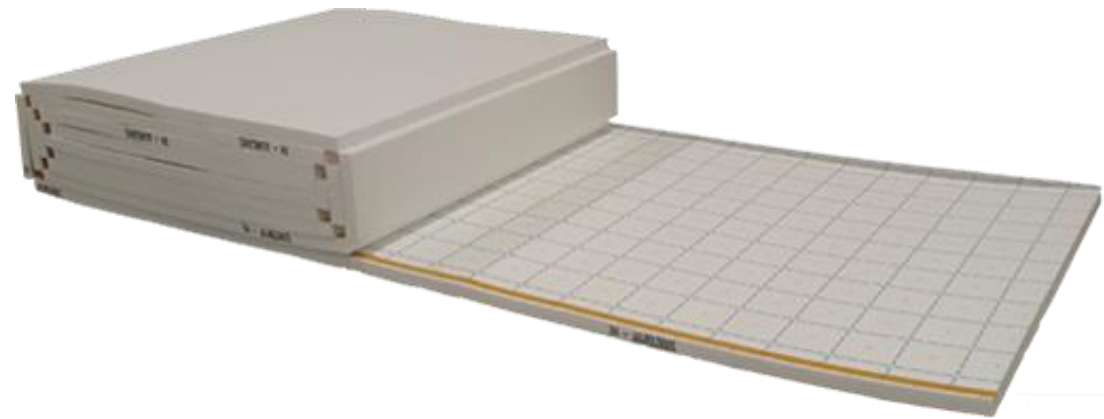


ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Uponor Klett panel roll extra
Uponor Corporation



EPD HUB, HUB-0825

Publishing date 7 November 2023, last updated on 7 November 2023, valid until 7 November 2028.

GENERAL INFORMATION

MANUFACTURER

| | |
|-----------------|--|
| Manufacturer | Uponor Corporation |
| Address | Ilmalantori 4, 00240 Helsinki, Finland |
| Contact details | info@uponor.com |
| Website | www.uponor.com |

EPD STANDARDS, SCOPE AND VERIFICATION

| | |
|--------------------|---|
| Program operator | EPD Hub, hub@epdhub.com |
| Reference standard | EN 15804+A2:2019 and ISO 14025 |
| PCR | EPD Hub Core PCR version 1.0, 1 Feb 2022 |
| Sector | Construction product |
| Category of EPD | Third party verified EPD |
| Scope of the EPD | Cradle to gate with options, A4-A5, and modules C1-C4, D |
| EPD author | Dr. Shima Holder, Uponor Corporation |
| EPD verification | Independent verification of this EPD and data, according to ISO 14025: <input type="checkbox"/> Internal certification <input checked="" type="checkbox"/> External verification |
| EPD verifier | Magaly González Vázquez, as an authorized verifier acting for EPD Hub Limited |

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

| | |
|-----------------------------------|-----------------------------------|
| Product name | Uponor Klett panel roll extra |
| Additional labels | - |
| Product reference | 1063322,1063323, 1063324, 1063402 |
| Place of production | Wołów, Poland |
| Period for data | 2022 |
| Averaging in EPD | Multiple products |
| Variation in GWP-fossil for A1-A3 | 1,73 % |

ENVIRONMENTAL DATA SUMMARY

| | |
|---------------------------------|---------|
| Declared unit | 1 m2 |
| Declared unit mass | 0,50 kg |
| GWP-fossil, A1-A3 (kgCO2e) | 1,46E0 |
| GWP-total, A1-A3 (kgCO2e) | 1,49E0 |
| Secondary material, inputs (%) | 0.406 |
| Secondary material, outputs (%) | 100.0 |
| Total energy use, A1-A3 (kWh) | 6.66 |
| Total water use, A1-A3 (m3e) | 7,02E0 |

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

Uponor is rethinking water for future generations. Our offering, including safe drinking water delivery, energy-efficient radiant heating and cooling and reliable infrastructure, enables a more sustainable living environment. We help our customers in residential and commercial construction, municipalities and utilities, as well as different industries to work faster and smarter. We employ about 3,800 professionals in 26 countries in Europe and North America. Over 100 years of expertise and trust form the basis of any successful partnership. This is the basis, on which they can build, in a literal and metaphorical sense. We create trust together with our partners: Customers, prospective customers and suppliers. We establish this with shared knowledge, quality and sustainable results.

PRODUCT DESCRIPTION

As one of the leading suppliers of plastic pipe systems, Uponor attaches great importance to product development. This innovative radiant floor heating and cooling system consists of tear-resistant fabric foil laminated onto expanded polystyrene (EPS) according to EN 13163 and DIN 4108-10. The EPS Panel is a white material (HBCD free) with and acoustic insulation. Uponor Klett is a panel used for heating / cooling applications as under floor heating systems. For use with cement and anhydrite-based screeds. The panel serves to fix the pipe and insulate thermally and acoustically.

Further information can be found at www.uponor.com.

PRODUCT RAW MATERIAL MAIN COMPOSITION

| Raw material category | Amount, mass- % | Material origin |
|-----------------------|-----------------|-----------------|
| Metals | - | - |
| Minerals | - | - |
| Fossil materials | 100 | EU |
| Bio-based materials | - | - |

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

| | |
|--|---------|
| Biogenic carbon content in product, kg C | 0 |
| Biogenic carbon content in packaging, kg C | 0,00094 |

FUNCTIONAL UNIT AND SERVICE LIFE

| | |
|------------------------|------------------|
| Declared unit | 1 m ² |
| Mass per declared unit | 0,50 kg |
| Functional unit | - |
| Reference service life | - |

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

| Product stage | | | Assembly stage | | Use stage | | | | | | | | End of life stage | | | | Beyond the system boundaries | | |
|---------------|-----------|---------------|----------------|----------|-----------|-------------|--------|-------------|---------------|------------------------|-----------------------|--|-------------------|-----------|------------------|----------|------------------------------|----------|-----------|
| A1 | A2 | A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | | C1 | C2 | C3 | C4 | D | | |
| x | x | x | x | x | MND | MND | MND | MND | MND | MND | MND | | x | x | x | x | x | | |
| Raw materials | Transport | Manufacturing | Transport | Assembly | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | | Deconstr./demol. | Transport | Waste processing | Disposal | Reuse | Recovery | Recycling |

Modules not declared = MND. Modules not relevant = MNR.

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

Uponor Klett panel is an underfloor heating panel manufactured with EPS. The raw EPS is processed to converted into panels and then foil is glued to them. The finished product (10 m2) is wrapped with plastic film. Ready and packed products are supplied to the construction site on pallets.

MANUFACTURING PROCESS



TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

The transportation distance is defined according to the standard. Average distance of transportation from production plant to building site is based on the actual sales average figures of the company in of the local markets and the transportation method is assumed to be lorry. Vehicle capacity utilization volume factor is assumed to be 100 (full load). It may vary but as the role of transportation emissions in the total results is small, the variety in load is assumed to be negligible. Empty returns are not considered as it is assumed that a return trip is used by the transportation company to serve the needs of other clients. Transportation does not cause losses as the products are packaged properly. Volume capacity utilisation factor is assumed to be <1 for the nested packaged products. Each wooden pallet is assumed to be re-used 120 times based on actual re-use scenarios.

Environmental impacts from installation into the building include waste packaging materials (A5) and release of biogenic carbon dioxide from wood pallets.

PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD does not cover the use phase.

Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

Since the consumption of energy and natural resources is negligible for disassembling of the end-of-life product, the impacts of demolition are assumed zero (C1). The end-of-life product is assumed to be sent to the closest facilities by lorry and is assumed to be 50 km away (C2). 100% of the end-of-life product is collected separately from the demolition site and is sent for recycling. The benefits and loads of waste packaging materials in A5 are also considered in module D.



LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

| Data type | Allocation |
|--------------------------------|-----------------------------|
| Raw materials | No allocation |
| Packaging materials | No allocation |
| Ancillary materials | No allocation |
| Manufacturing energy and waste | Allocated by mass or volume |

AVERAGES AND VARIABILITY

| | |
|-----------------------------------|-----------------------------------|
| Type of average | Multiple products |
| Averaging method | Allocated by shares of total mass |
| Variation in GWP-fossil for A1-A3 | 1,73 % |

The average material use per 1 m² of panel was determined by analysing the production data of panels between 25 to 35 mm thickness. The average panel weight was determined by the production share allocation and unit weight (kg/m²) of each panel thickness. This EPD is factory specific.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. Ecoinvent and One Click LCA databases were used as sources of environmental data.

ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|-------------------------------------|------------------------|---------|---------|----------|---------|---------|----------|-----|-----|-----|-----|-----|-----|-----|-----|----------|---------|-----|-----------|
| GWP – total ¹⁾ | kg CO ₂ e | 1,32E0 | 4,6E-2 | 1,17E-1 | 1,49E0 | 9,07E-2 | 6,99E-3 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 3,33E-3 | 1,41E0 | 0E0 | 2,46E-3 |
| GWP – fossil | kg CO ₂ e | 1,3E0 | 4,6E-2 | 1,21E-1 | 1,46E0 | 9,15E-2 | 3,57E-3 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 3,33E-3 | 1,39E0 | 0E0 | -1,02E-4 |
| GWP – biogenic | kg CO ₂ e | 2,43E-2 | 3,34E-5 | -3,74E-3 | 2,06E-2 | 5,61E-5 | 3,43E-3 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 1,51E-6 | 2,44E-2 | 0E0 | 2,56E-3 |
| GWP – LULUC | kg CO ₂ e | 2,63E-4 | 1,39E-5 | 4,27E-5 | 3,2E-4 | 3,23E-5 | 2,08E-6 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 1,23E-6 | 4,08E-6 | 0E0 | -1,44E-6 |
| Ozone depletion pot. | kg CFC ₁₁ e | 2,71E-8 | 1,08E-8 | 1,41E-8 | 5,2E-8 | 2,1E-8 | 2,68E-10 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 7,31E-10 | 1,73E-9 | 0E0 | -3,53E-11 |
| Acidification potential | mol H ⁺ e | 4,73E-3 | 1,93E-4 | 2,57E-4 | 5,18E-3 | 3,77E-4 | 1,03E-5 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 1,39E-5 | 1,88E-4 | 0E0 | -3,87E-6 |
| EP-freshwater ²⁾ | kg Pe | 1,84E-5 | 3,74E-7 | 2,32E-6 | 2,11E-5 | 7,91E-7 | 6,02E-8 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 3,32E-8 | 1,77E-7 | 0E0 | -7,34E-8 |
| EP-marine | kg Ne | 9,18E-4 | 5,82E-5 | 5,17E-5 | 1,03E-3 | 1,12E-4 | 2,85E-6 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 4,04E-6 | 8,62E-5 | 0E0 | -1,08E-6 |
| EP-terrestrial | mol Ne | 9,25E-3 | 6,43E-4 | 5,81E-4 | 1,05E-2 | 1,23E-3 | 3,12E-5 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 4,47E-5 | 9,26E-4 | 0E0 | -1,86E-5 |
| POCP (“smog”) ³⁾ | kg NMVOCe | 3,84E-3 | 2,07E-4 | 2,19E-4 | 4,27E-3 | 3,87E-4 | 1,01E-5 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 1,4E-5 | 2,26E-4 | 0E0 | -3,15E-6 |
| ADP-minerals & metals ⁴⁾ | kg Sbe | 2,2E-5 | 7,87E-7 | 3,39E-7 | 2,31E-5 | 2,29E-6 | 4,39E-8 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 8,1E-8 | 2,89E-7 | 0E0 | -1,54E-9 |
| ADP-fossil resources | MJ | 3,98E1 | 7,15E-1 | 2,34E0 | 4,29E1 | 1,4E0 | 3,55E-2 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 4,97E-2 | 1,56E-1 | 0E0 | -1,31E-3 |
| Water use ⁵⁾ | m ³ e depr. | 2E-1 | 2,66E-3 | 2,59E-2 | 2,28E-1 | 4,96E-3 | 7,44E-4 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 2,06E-4 | 1,26E-2 | 0E0 | -3,59E-5 |

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO₄e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|----------------------------------|-----------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|-----|-----------|
| Particulate matter | Incidence | 3,69E-8 | 4,16E-9 | 1,41E-9 | 4,24E-8 | 7,07E-9 | 1,78E-10 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 2,53E-10 | 9,89E-10 | 0E0 | -5,34E-11 |
| Ionizing radiation ⁶⁾ | kBq U235e | 2,51E-1 | 3,13E-3 | 2,81E-3 | 2,57E-1 | 6,11E-3 | 1,1E-4 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 2,07E-4 | 3,32E-4 | 0E0 | -6,07E-6 |
| Ecotoxicity (freshwater) | CTUe | 2,41E1 | 5,47E-1 | 5,38E-1 | 2,52E1 | 1,09E0 | 3,7E-2 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 4,25E-2 | 6,99E0 | 0E0 | -3,99E-2 |
| Human toxicity, cancer | CTUh | 4,32E-10 | 1,4E-11 | 1,84E-11 | 4,64E-10 | 3,09E-11 | 3,71E-12 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 1,11E-12 | 8,72E-11 | 0E0 | -3,92E-13 |
| Human tox. non-cancer | CTUh | 7,07E-9 | 6,48E-10 | 4,18E-10 | 8,13E-9 | 1,25E-9 | 5,24E-11 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 4,5E-11 | 3,47E-9 | 0E0 | -1,5E-11 |
| SQP ⁷⁾ | - | 4,06E-1 | 1,08E0 | 4,48E-2 | 1,53E0 | 1,56E0 | 2,21E-2 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 5,47E-2 | 7,2E-2 | 0E0 | -8,1E-4 |

6) EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|------------------------------------|----------------|---------|---------|---------|---------|---------|----------|-----|-----|-----|-----|-----|-----|-----|-----|---------|----------|-----|----------|
| Renew. PER as energy ⁸⁾ | MJ | 4,7E-1 | 9,01E-3 | 7,32E-2 | 5,53E-1 | 1,98E-2 | 1,76E-3 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 5,71E-4 | 3,57E-3 | 0E0 | -3,32E-2 |
| Renew. PER as material | MJ | 2,14E-1 | 0E0 | 3,29E-2 | 2,47E-1 | 0E0 | -3,29E-2 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 0E0 | -2,1E-1 | 0E0 | 0E0 |
| Total use of renew. PER | MJ | 6,84E-1 | 9,01E-3 | 1,06E-1 | 8E-1 | 1,98E-2 | -3,11E-2 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 5,71E-4 | -2,06E-1 | 0E0 | -3,32E-2 |
| Non-re. PER as energy | MJ | 2,08E1 | 7,15E-1 | 1,88E0 | 2,34E1 | 1,4E0 | 3,55E-2 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 4,97E-2 | 1,56E-1 | 0E0 | -1,31E-3 |
| Non-re. PER as material | MJ | 2,05E1 | 0E0 | 4,53E-1 | 2,1E1 | 0E0 | 0E0 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 0E0 | -2,1E1 | 0E0 | 0E0 |
| Total use of non-re. PER | MJ | 4,13E1 | 7,15E-1 | 2,34E0 | 4,44E1 | 1,4E0 | 3,55E-2 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 4,97E-2 | -2,08E1 | 0E0 | -1,31E-3 |
| Secondary materials | kg | 1,89E-3 | 0E0 | 1,49E-4 | 2,04E-3 | 0E0 | 0E0 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 0E0 | 0E0 | 0E0 | 0E0 |
| Renew. secondary fuels | MJ | 0E0 | 0E0 | 0E0 | 0E0 | 0E0 | 0E0 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 0E0 | 0E0 | 0E0 | 0E0 |
| Non-ren. secondary fuels | MJ | 0E0 | 0E0 | 0E0 | 0E0 | 0E0 | 0E0 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 0E0 | 0E0 | 0E0 | 0E0 |
| Use of net fresh water | m ³ | 7,02E0 | 1,49E-4 | 2,45E-4 | 7,02E0 | 2,65E-4 | 1,06E-5 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 9,49E-6 | 6,12E-4 | 0E0 | -2,02E-7 |

8) PER = Primary energy resources.

END OF LIFE – WASTE

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|---------------------|------|---------|---------|---------|---------|---------|---------|-----|-----|-----|-----|-----|-----|-----|-----|---------|-----|-----|----------|
| Hazardous waste | kg | 1,69E-2 | 6,95E-4 | 2,27E-3 | 1,99E-2 | 1,45E-3 | 1,9E-4 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 6,55E-5 | 0E0 | 0E0 | 5,06E-6 |
| Non-hazardous waste | kg | 4,76E-1 | 7,68E-2 | 1,01E-1 | 6,53E-1 | 1,21E-1 | 4,9E-3 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 4,43E-3 | 0E0 | 0E0 | 1,63E-3 |
| Radioactive waste | kg | 2,08E-5 | 4,91E-6 | 2,79E-6 | 2,85E-5 | 9,55E-6 | 1,37E-7 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 3,29E-7 | 0E0 | 0E0 | -9,41E-9 |

END OF LIFE – OUTPUT FLOWS

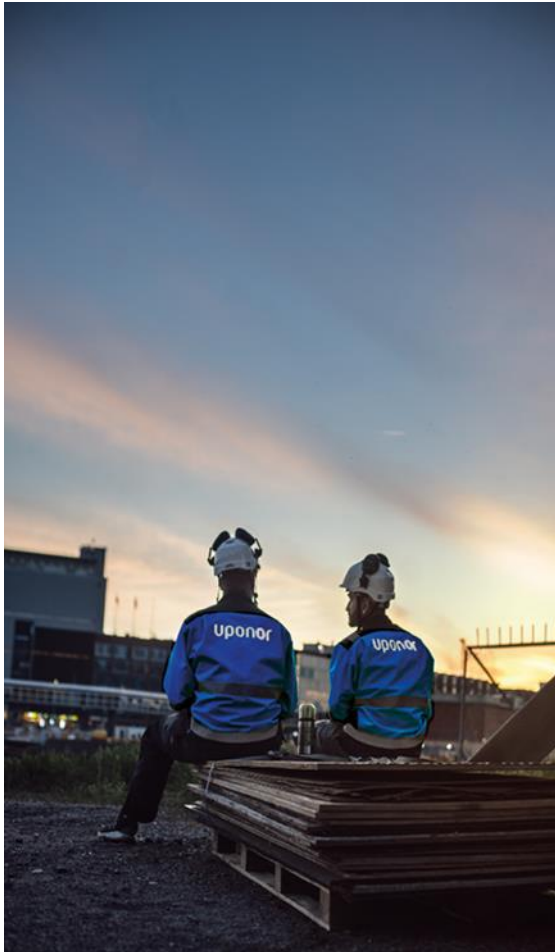
| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|--------------------------|------|-----|-----|-----|-------|-----|---------|-----|-----|-----|-----|-----|-----|-----|-----|-----|---------|-----|-----|
| Components for re-use | kg | 0E0 | 0E0 | 0E0 | 0E0 | 0E0 | 0E0 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 0E0 | 0E0 | 0E0 | 0E0 |
| Materials for recycling | kg | 0E0 | 0E0 | 0E0 | 0E0 | 0E0 | 9,48E-3 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 0E0 | 5,03E-1 | 0E0 | 0E0 |
| Materials for energy rec | kg | 0E0 | 0E0 | 0E0 | 0E0 | 0E0 | 1,28E-3 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 0E0 | 0E0 | 0E0 | 0E0 |
| Exported energy | MJ | 0E0 | 0E0 | 0E0 | 0E0 | 0E0 | 2,41E-2 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 0E0 | 0E0 | 0E0 | 0E0 |

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|----------------------|------------------------------------|---------|---------|---------|---------|---------|----------|-----|-----|-----|-----|-----|-----|-----|-----|----------|---------|-----|----------|
| Global Warming Pot. | kg CO ₂ e | 1,26E0 | 4,56E-2 | 1,17E-1 | 1,42E0 | 9,07E-2 | 3,49E-3 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 3,3E-3 | 1,39E0 | 0E0 | -1,03E-4 |
| Ozone depletion Pot. | kg CFC ₁₁ e | 2,38E-8 | 8,59E-9 | 1,11E-8 | 4,34E-8 | 1,67E-8 | 2,23E-10 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 5,81E-10 | 1,57E-9 | 0E0 | -3,3E-11 |
| Acidification | kg SO ₂ e | 3,98E-3 | 9,35E-5 | 2,15E-4 | 4,29E-3 | 1,87E-4 | 6,5E-6 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 1,01E-5 | 1,31E-4 | 0E0 | -2,33E-6 |
| Eutrophication | kg PO ₄ ³ e | 6,59E-4 | 1,89E-5 | 8,45E-5 | 7,63E-4 | 3,88E-5 | 7,34E-6 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 2,32E-6 | 1,1E-4 | 0E0 | -6,36E-7 |
| POCP ("smog") | kg C ₂ H ₄ e | 5,7E-4 | 5,93E-6 | 2,14E-5 | 5,97E-4 | 1,21E-5 | 6,07E-7 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 4,38E-7 | 2,5E-6 | 0E0 | -8,95E-8 |
| ADP-elements | kg Sbe | 2,2E-5 | 7,87E-7 | 3,39E-7 | 2,31E-5 | 2,29E-6 | 4,39E-8 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 8,1E-8 | 2,89E-7 | 0E0 | -1,54E-9 |
| ADP-fossil | MJ | 3,98E1 | 7,15E-1 | 2,34E0 | 4,29E1 | 1,4E0 | 3,55E-2 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 4,97E-2 | 1,56E-1 | 0E0 | -1,31E-3 |

ENVIRONMENTAL IMPACTS – TRACI 2.1. / ISO 21930

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|---------------------|------------------------|---------|---------|---------|---------|---------|----------|-----|-----|-----|-----|-----|-----|-----|-----|----------|---------|-----|-----------|
| Global Warming Pot. | kg CO ₂ e | 1,26E0 | 4,55E-2 | 1,18E-1 | 1,43E0 | 9,06E-2 | 3,49E-3 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 3,29E-3 | 1,39E0 | 0E0 | -1,02E-4 |
| Ozone Depletion | kg CFC ₁₁ e | 3,04E-8 | 1,14E-8 | 1,52E-8 | 5,7E-8 | 2,22E-8 | 2,93E-10 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 7,74E-10 | 1,83E-9 | 0E0 | -4,03E-11 |
| Acidification | kg SO ₂ e | 3,95E-3 | 1,68E-4 | 2,2E-4 | 4,34E-3 | 3,28E-4 | 9,13E-6 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 1,22E-5 | 1,74E-4 | 0E0 | -3,08E-6 |
| Eutrophication | kg Ne | 3,71E-4 | 2,37E-5 | 2,57E-5 | 4,2E-4 | 4,63E-5 | 1,25E-6 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 1,69E-6 | 5,87E-5 | 0E0 | -2,27E-7 |
| POCP ("smog") | kg O ₃ e | 5,14E-2 | 3,69E-3 | 3,32E-3 | 5,84E-2 | 7,07E-3 | 1,76E-4 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 2,56E-4 | 5,32E-3 | 0E0 | -6,61E-5 |
| ADP-fossil | MJ | 5,86E0 | 1,02E-1 | 3,3E-1 | 6,29E0 | 1,99E-1 | 4,37E-3 | MND | MND | MND | MND | MND | MND | MND | 0E0 | 6,99E-3 | 2,14E-2 | 0E0 | -1,83E-4 |



VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? [Read more online](#)

This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

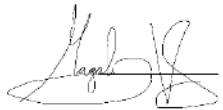
I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Magaly González Vázquez, as an authorized verifier acting for EPD Hub Limited

07.11.2023



ANNEX 1: CONVERSION TABLE FOR PRODUCT STAGE (A1-A3) GWP – EN 15804+A2, PEF

| Product Number | Product Description | Unit Product Weight (kg/m ² of panel) | GWP – total, Stages A1-A3 (kg CO ₂ e/m ² of panel) | Product Area (m ²) | GWP – total, Stages A1-A3 (kg CO ₂ e) |
|----------------|--|---|---|-----------------------------------|---|
| 1063322 | UPONOR KLETT PANEL ROLL EXTRA EPS DES 30-2MM 10X1M | 0,52 | 1,54 | 10,00 | 15,36 |
| 1063323 | UPONOR KLETT PANEL ROLL EXTRA EPS DES 30-3MM 10X1M | 0,45 | 1,33 | 10,00 | 13,28 |
| 1063324 | UPONOR KLETT PANEL ROLL EXTRA EPS DES 35-3MM 10X1M | 0,52 | 1,54 | 10,00 | 15,36 |
| 1063402 | UPONOR KLETT PANEL ROLL EXTRA EPS DES 25-2MM 10X1M | 0,49 | 1,45 | 10,00 | 14,47 |

ANNEX 2: CONVERSION TABLE FOR PRODUCT STAGE (A1-A3) GWP – EN 15804+A1, CML/ISO 21930

| Product Number | Product Description | Unit Product Weight (kg/m ² of panel) | GWP – total, Stages A1-A3 (kg CO ₂ e/m ² of panel) | Product Area (m ²) | GWP – total, Stages A1-A3 (kg CO ₂ e) |
|----------------|--|---|---|-----------------------------------|---|
| 1063322 | UPONOR KLETT PANEL ROLL EXTRA EPS DES 30-2MM 10X1M | 0,52 | 1,47 | 10,00 | 14,67 |
| 1063323 | UPONOR KLETT PANEL ROLL EXTRA EPS DES 30-3MM 10X1M | 0,45 | 1,27 | 10,00 | 12,68 |
| 1063324 | UPONOR KLETT PANEL ROLL EXTRA EPS DES 35-3MM 10X1M | 0,52 | 1,47 | 10,00 | 14,67 |
| 1063402 | UPONOR KLETT PANEL ROLL EXTRA EPS DES 25-2MM 10X1M | 0,49 | 1,38 | 10,00 | 13,82 |